

Denpur™ SD

Sound Dampening Polyurethane Membrane

DESCRIPTION

Denpur™ SD is a solvent free, high viscosity, two component polyurethane resin based sound dampening membrane.

FEATURES AND BENEFITS

- High Viscosity for thick builds
- Sound dampening up to 20 dB.
- Crack bridging membranes
- Easy to apply
- Excellent bond to substrate

FIELDS OF APPLICATION

Denpur™ SD is designed for use as a sound dampening and comfortable membrane for **Denpur™ Comfort floors**.

SUBSTRATE PREPARATION

All substrates must be structurally sound, clean and dry and free from oil, grease and loose material and any other contamination which might impair adhesion.

The substrate should be primed with a primer such as **Denpur™ LVP** prior to application.

The tensile strength of the substrate should exceed 1.5MPa. The residual moisture content should be less than 4%.

Denpur™ SD should be applied when substrate temperatures are constant or falling to minimise the risk bubble and void formation due to expansion of air within the substrate when temperatures are rising. This is particularly important to note on external applications.

The curing reactions are influenced by the ambient, material and substrate temperatures. Low temperatures lengthen the pot life, open- and curing times. High temperatures shorten pot life, open- and curing times.

The temperatures should not fall below the minimum stated until the material is fully cured. The temperature of the substrate must be at least 30C above the dew point both during the application and for at least a further 24 hours (at 15°C).

APPLICATION

Denpur™ SD is supplied in prepacked units. Before mixing, precondition both A and B components to a temperature of approximately 15 to 20°C. Pour the entire contents of part B into the container of part A. Mix with a low speed (ca.300 rpm) electric drill and paddle for at least 3 minutes until homogeneous. Scrape the sides and the bottom of the container several times during mixing to ensure complete

mixing. Keep the mixing head submerged to avoid entrapping air. Do not work out of the original container. Decant the mixed material into a fresh container and remix for another minute.

Denpur™ SD is applied by squeegee and subsequently spike rolled.

CONSUMPTION

Denpur™ SD: Typically 2 -4 kg/m² depending on build thickness.

CLEANING AGENT

Tools must be cleaned immediately after use with **Denpur™ Tool Cleaner** or other suitable solvent.

PACKAGING

Denpur™ SD is supplied in 15 kg, units. **Denpur™ SD** is used with **Denpur™ Hardener** in appropriate quantity.

SHELF LIFE

Minimum 12 months stored in original containers under dry conditions at a temperature between 15-20°C. Do not expose to direct sunlight.

Technical data for Liquid material

Property	Method	Values
Mixing Ratio A:B		15 kg : 5 kg
Mixed density		1.00 kg/l
Mixed Viscosity at 23°C	Brookfield DV-II	3000 cP
Working time at 23°C		20 minutes
Ready for traffic at 23°C		12 hours
Fully cured 23°C		7 days
Substrate temperature		Min 5°C max 30°C
Max relative humidity		Max 85%

Technical data cured material

Property	Method	Values
Thickness		2-4 mm
SHORE A hardness	DIN 53505	48
Tensile strength	DIN 53504	
Elongation at Break	DIN 53504	>300%
Crack bridging ability		2 mm
Temperature resistance		Max 90°C
Water penetration		Impervious
Chemical Resistance		See separate datasheet
Adhesion to concrete	BS/EN 24614	>1.5 MPa
Abrasion resistance (Taber)	EN 1504-2	<50 mg
Impact resistance	EN 1504-2	Class II
Fire classification	EN 1504-2	n.a.

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